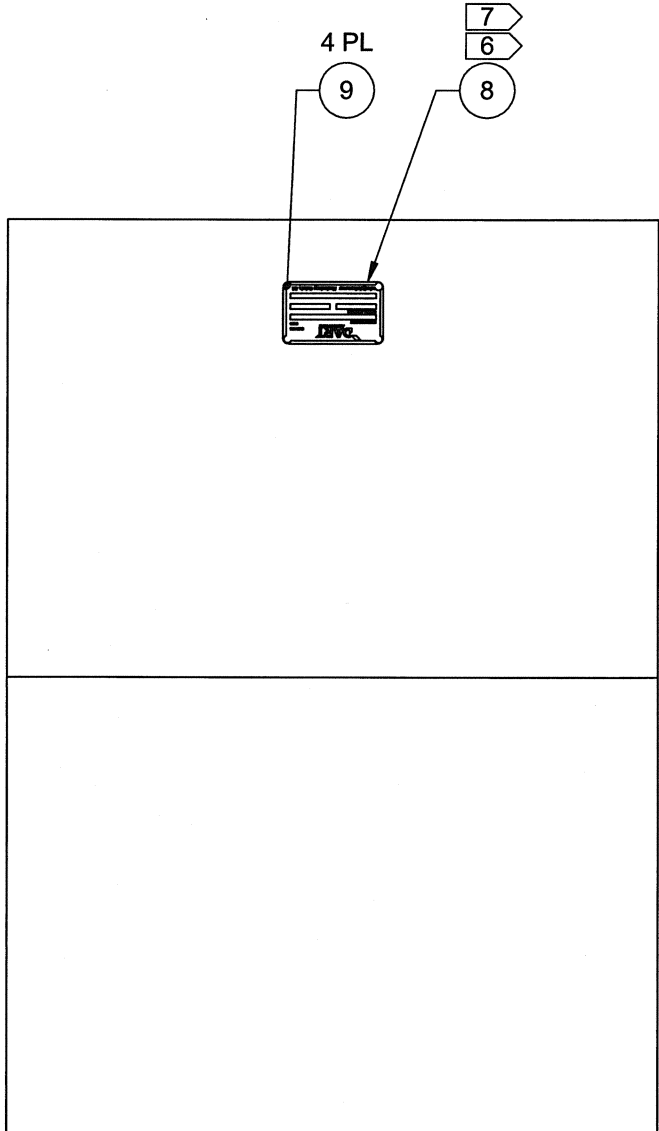
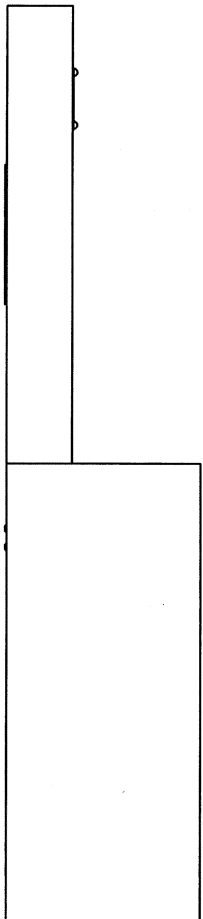
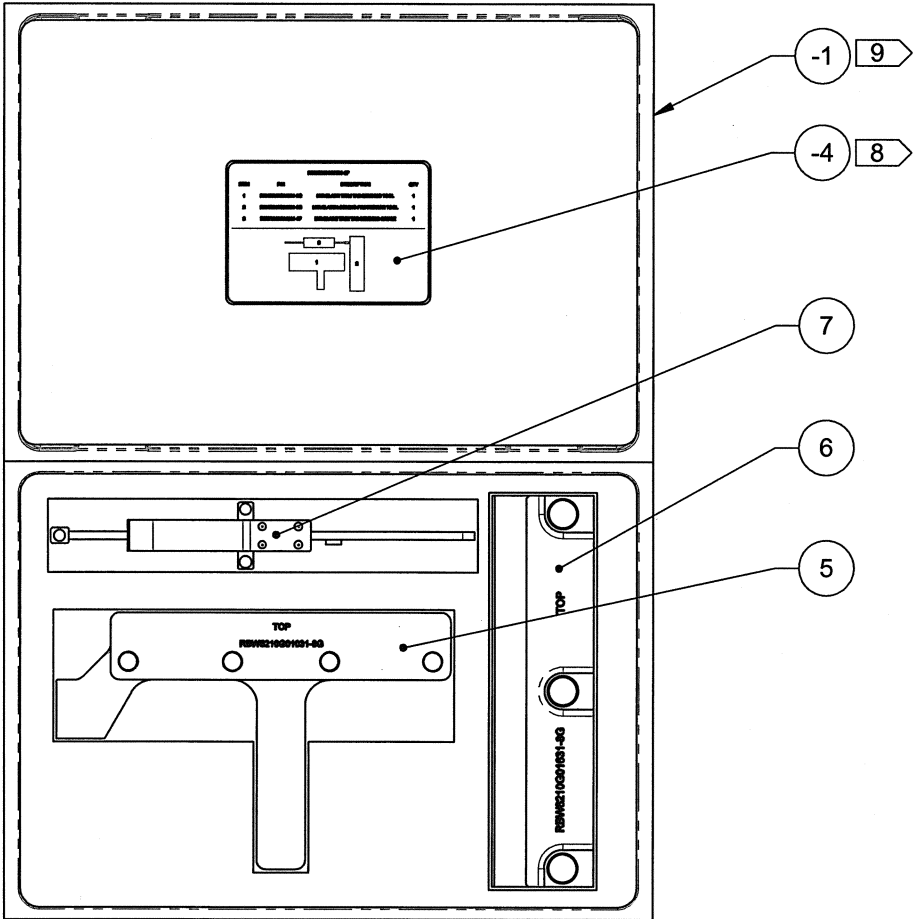


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00831-6F-1	PACKAGING ASSY
-4	1	RBW6210G00831-6F-4	CONTENT PLACARD
5	1	RBW6210G01031-8G	M/R BLADE TRIM TAB BENDING TOOL
6	1	RBW6210G01631-8G	M/R BLADE LOCKING PROTECTION TOOL
7	1	RBW6210G01231-6F	M/R BLADE TRIM TAB BENDING GAUGE
8	1	RB41011	DART PLACARD
9	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

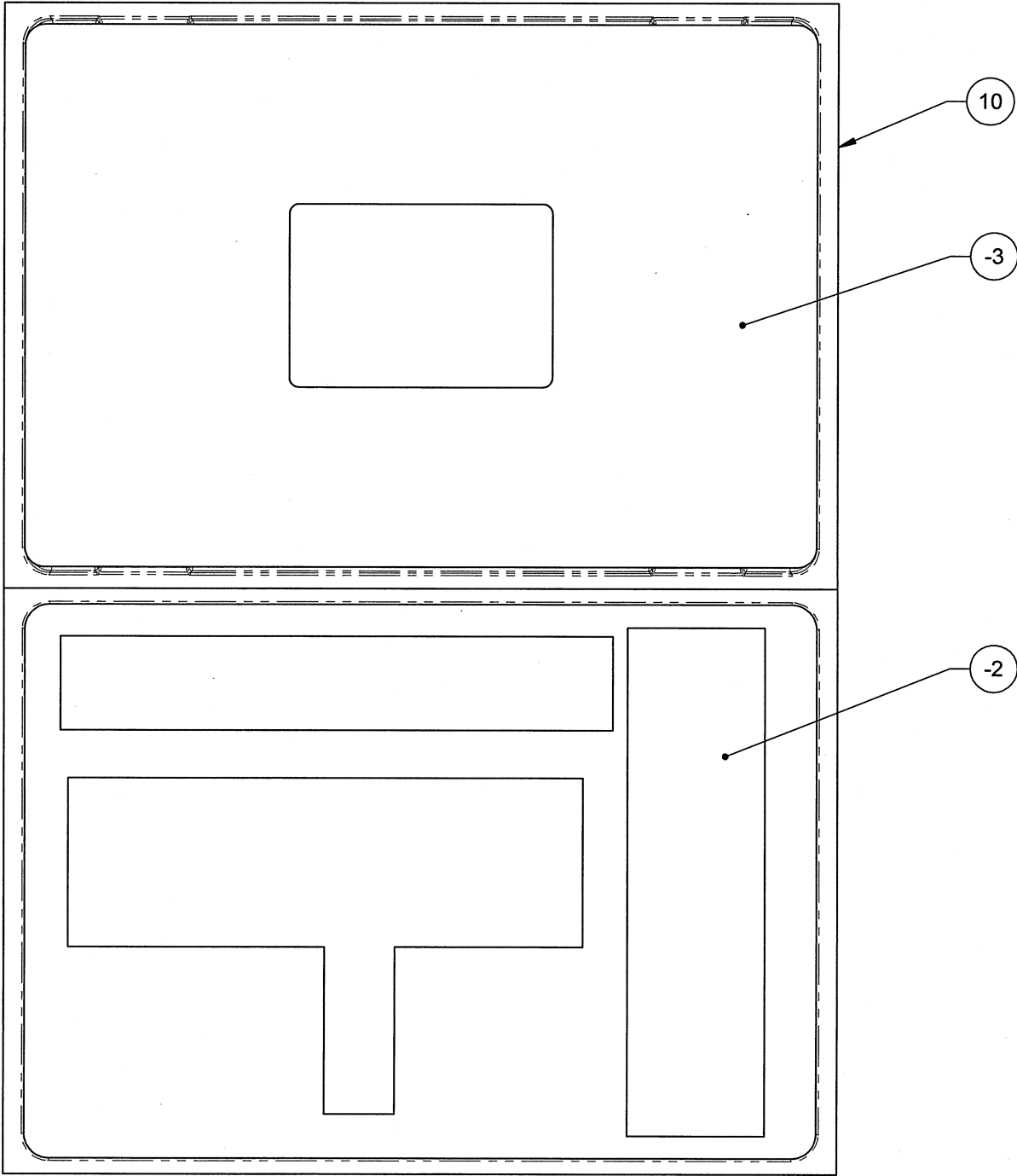


RBW6210G00831-6F MAIN ROTOR BLADE TRIM TAB BENDER

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-713	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00831-6F	SHEET 1 OF 5
APPROVED	WJ	TITLE	SCALE
DATE 5/6/2019		MAIN ROTOR BLADE TRIM TAB BENDER	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6210G00831-6F-2	BOTTOM FOAM
-3	1	RBW6210G00831-6F-3	TOP FOAM
10	1	PELICAN #APP-IM2600-E	PELICAN CASE 2600



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

RBW6210G00831-6F-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00831-6F	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DATE 5/6/2019		MAIN ROTOR BLADE TRIM TAB BENDER	NTS
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D

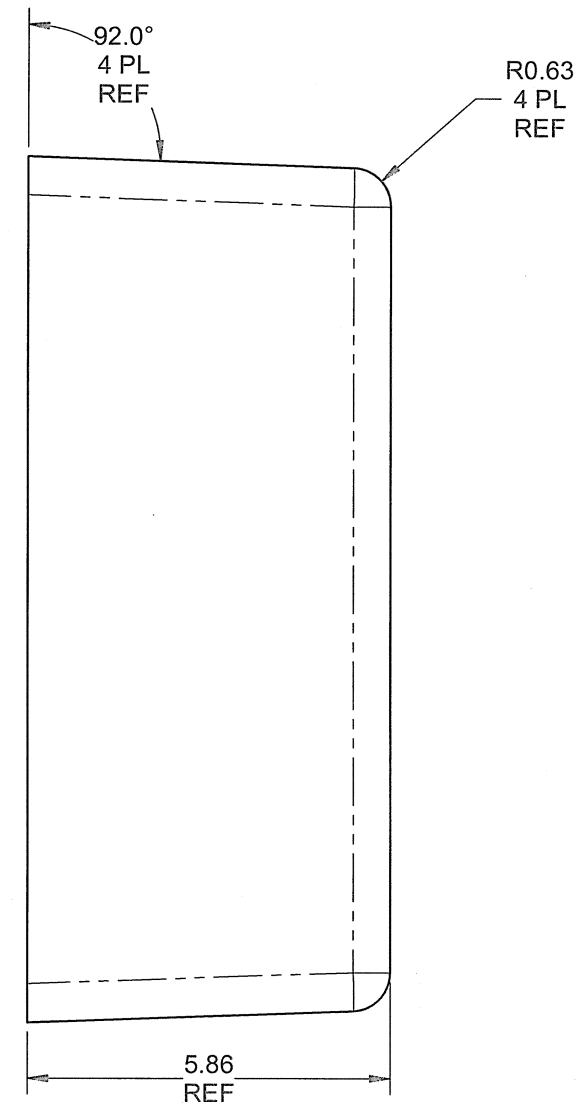
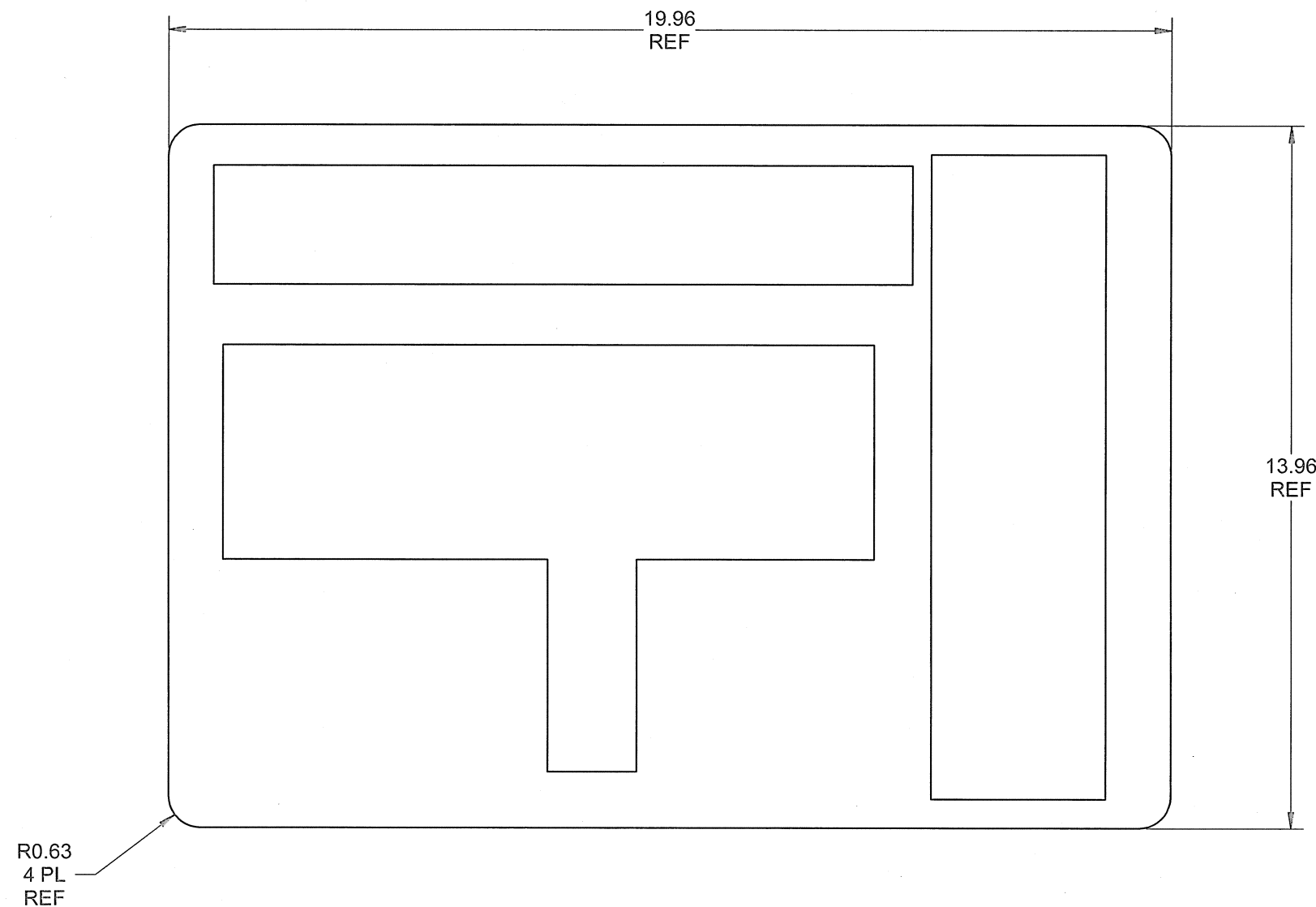
C

B

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C

B

**RBW6210G00831-6F-2 BOTTOM FOAM**

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

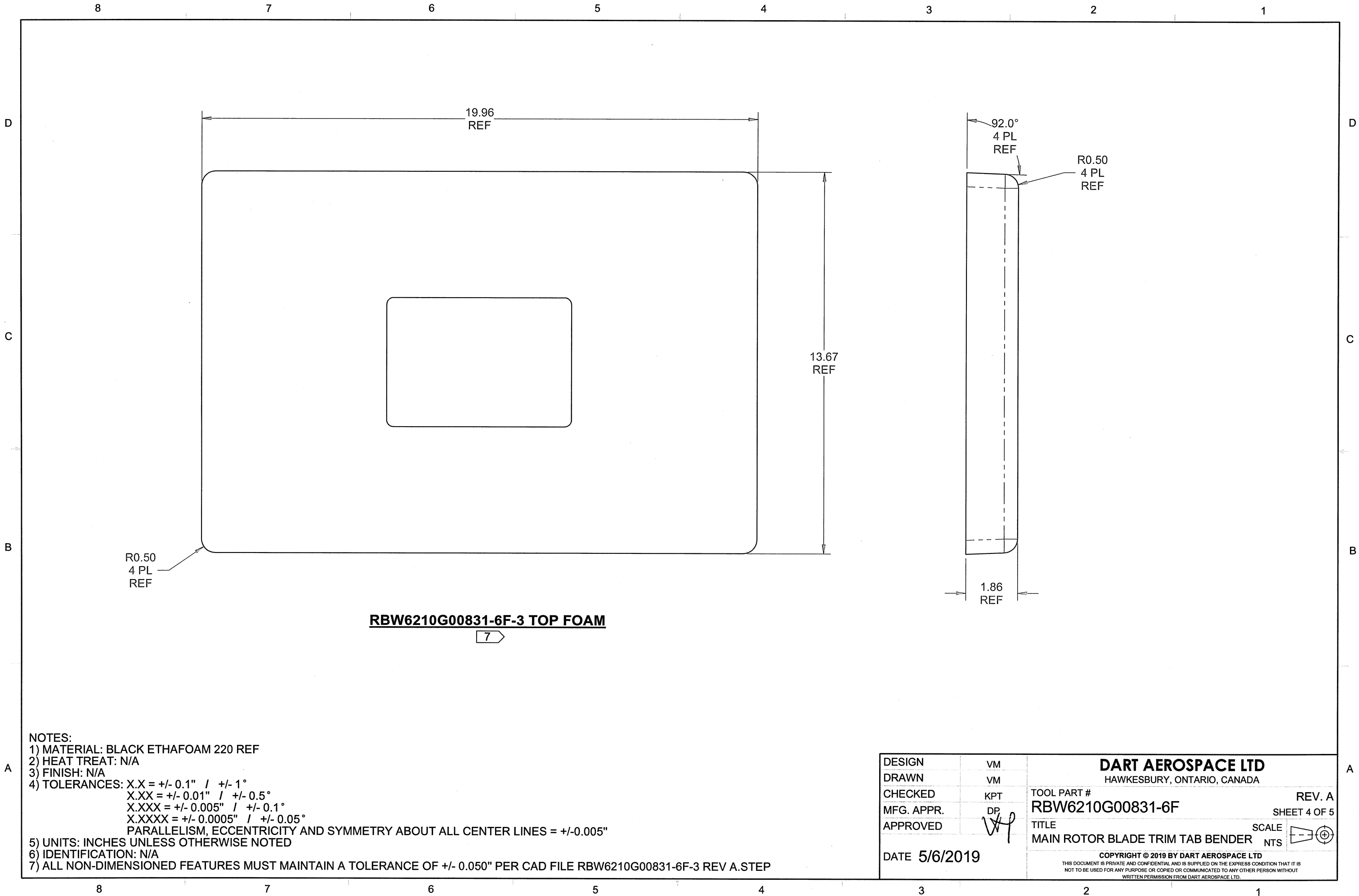
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

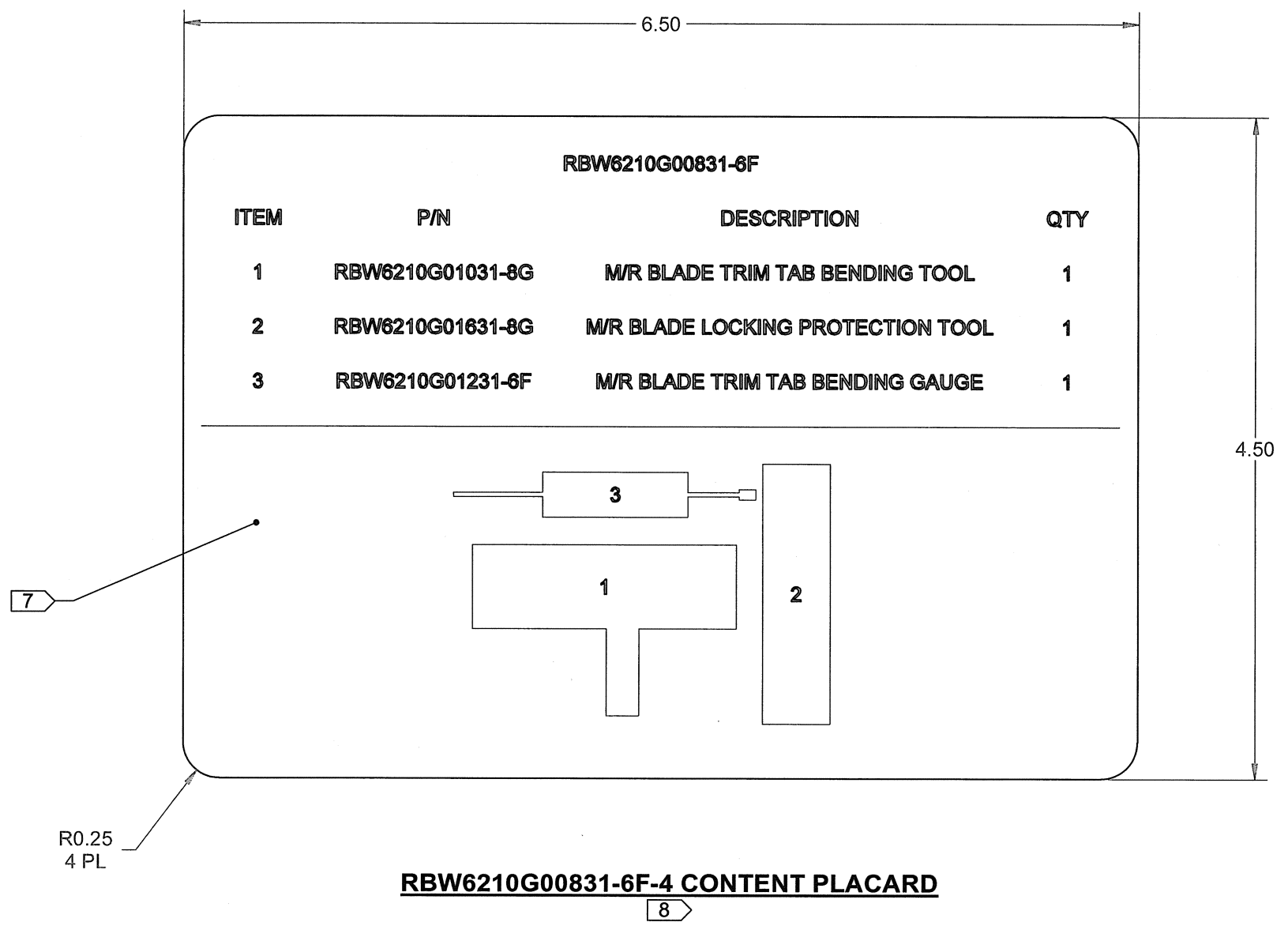
6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00831-6F-2 REV A.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00831-6F	SHEET 3 OF 5
APPROVED	WJ	TITLE	SCALE
DATE 5/6/2019		MAIN ROTOR BLADE TRIM TAB BENDER	NTS
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NOTES:
1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00831-6F-4 REV. A.DXF



RBW6210G00831-6F-4 CONTENT PLACARD

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DR	RBW6210G00831-6F	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DATE 5/6/2019		MAIN ROTOR BLADE TRIM TAB BENDER	NTS
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